

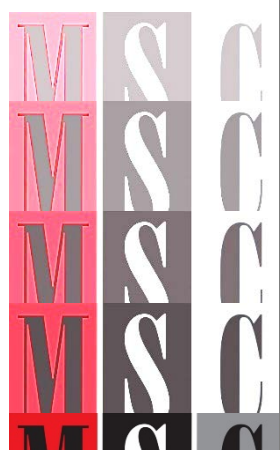


Fall Arrest System Drop Testing Report
Intermediate line- 6' lanyard suspended by
3/8" aircraft cable
anchored by 3"x3"x1/4" Welded Angle

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1. Introduction

1.1. Objective:

The objective is to proof test all the components involved in the intermediate line and 3" X 3" X ¼" welded angle Horizontal Life Line system. This testing was done in accordance with the performance standards set forth in the Occupational Safety and Health Administration standard 1926.502 and under the guidance of the Safety Standards for Fall Protection in the Construction Industry Preamble.

1.2. Definitions:

For the purposes of this report, the following definitions apply:

Anchorage

The terminating component of a fall protection system that is intended to support any forces applied to the system.

Deceleration Distance

The vertical distance between the user's fall arrest attachment at the onset of fall arrest forces during a fall, and after the fall arrest attachment comes to a complete stop.

Energy Absorbing Lanyard

The type of equipment tested. A component of a fall arrest system, the main purpose of which is to absorb fall energy as it limits fall distances. Each energy absorbing lanyard has a catalog record of 6 ft in length.

Fall Arrest System

The collection of equipment components that are configured to arrest a free fall.

Free Fall

The act of falling before a fall protection system begins to apply forces to arrest the fall.

Free Fall Distance

The amount of distance fallen by simulaid before any deployment of the energy absorbing lanyard.

Hanging Load

Load as measured by the load cell and data collection system when the simulaid was hanging on the HLL after the fall.

Harness, Full Body

A body support designed to contain the torso and distribute the fall arrest forces over at least the upper thighs, pelvis, chest and shoulders.

Horizontal Lifeline(HLL).

A component of a horizontal lifeline subsystem, consisting of a flexible line with connectors or other coupling means at both ends for securing it horizontally between two anchorages or anchorage connectors.

Lanyard

A component consisting of a flexible rope, wire rope, or strap, which typically has a connector at each end for connecting to the body support and to a fall arrester, energy absorber, anchorage connector, or anchorage.

Peak Load

Maximum load measured by the load cell and the data collection system.

Self-Retracting Lanyard (SRL)

A device containing a drum wound line that automatically locks at the onset of a fall to arrest the user, but that automatically pays out from and retracts onto the drum during normal movement of the person to whom the line is attached. After onset of a fall, the device automatically locks the drum and arrests the fall.

Simulaid

Simulaids are manikins that represent an actual human, they are the best way to maintain the reality of a fall without using a live subject. The head and body are built of dense, flexible, life-like vinyl.

Swing Fall.

A pendulum like motion that occurs during and/or after a vertical fall. A swing fall results when an authorized person begins a fall from a position that is located horizontally away from a fixed anchorage.

Total Fall Distance

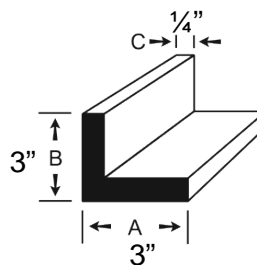
The total amount of distance fallen by the simulaid including deployment of energy absorbing lanyard, harness stretch, and HLL sag.

Vertical Lifeline.

A component, element or constituent of a lifeline subsystem consisting of a vertically suspended flexible line and along which a fall arrester travels.

1.3. Components:

- A36 steel angles 3"x 3" x 1/4"



- 6' adjustable length shock absorbing web lanyard w/pack, locking snaps at each end.



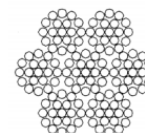
- Twelve 3/8" galvanized drop forged cable clips



- Six double locking snap hooks



- 3/8" 7 x 19 Galvanized Aircraft Cable



Specification Requirements:
 Performance Standard & Dimensions:
 Federal Specification MIL-DTL-83420M
 Type: I
 Composition: A
 Construction: 7 x 19
 Material: Drawn galvanized high carbon steel
 per Federal Specification
 MIL-DTL-83420M
 Minimum Breaking Strength: 14,400 lbs

Part Numbers	Nominal (inch)	Working Load Limit (lbs)	Minimum Breaking Strength (lbs)
0545502	3/32	200	1,000
0545503	1/8	400	2,000
0545504	5/32	560	2,800
0545505	3/16	840	4,200
0545506	1/4	1400	7,000
0545507	5/16	1960	9,800
0545508	3/8	2880	14,400

1.4. Recording Apparatus:

1. One Dillon ED Xtreme 5000 LB capacity dynamometers



2. One Dillon Communicator



3. One Surface Pro 4



1.5. Testing Conditions:

Ambient Temperature= 93 Degrees Fahrenheit

Wind= N 13.05 MPH

Condition= Scattered clouds

Humidity = 11%

Barometer= 29.86hg

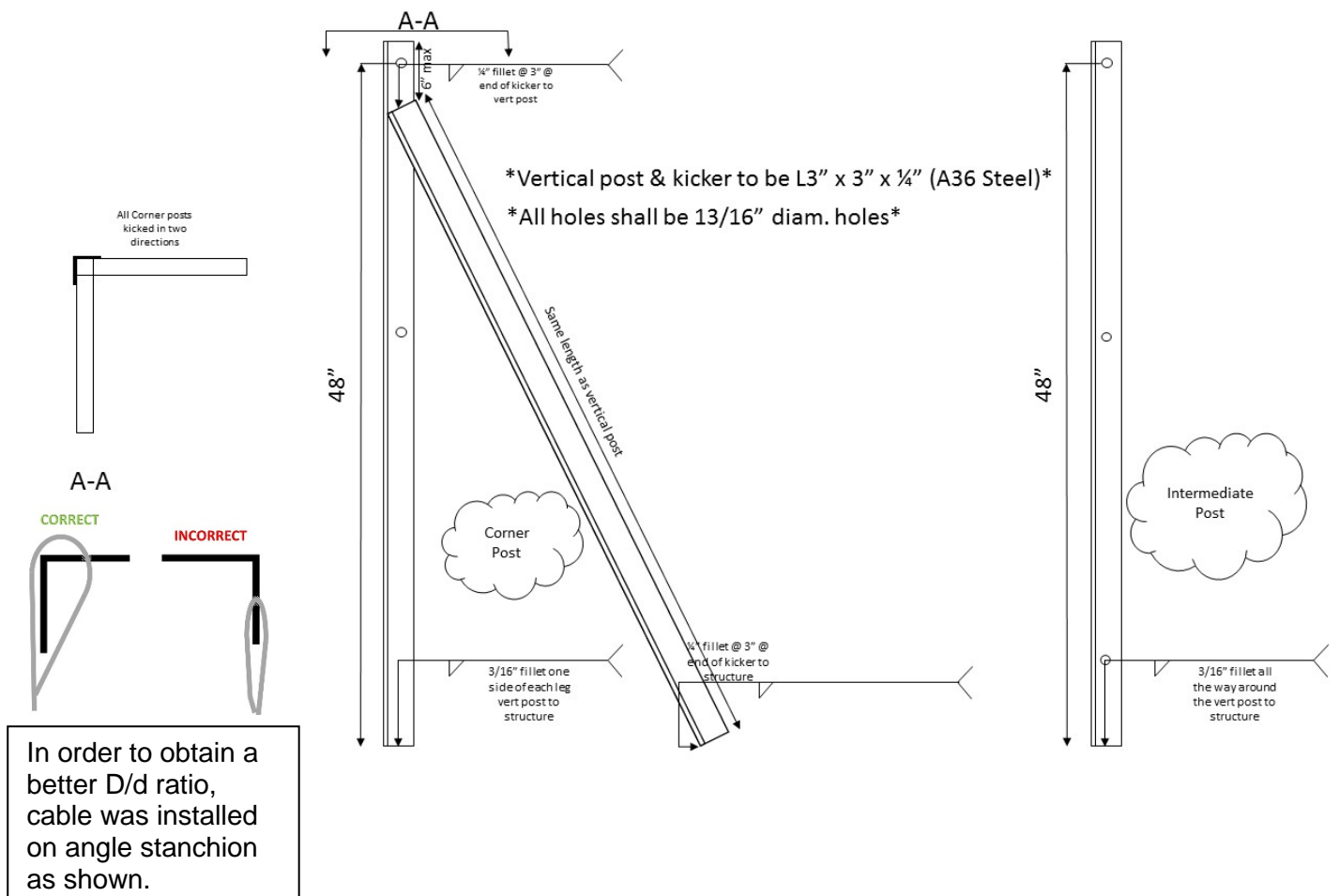
1.6. Testing method:

- One 225 lb. test simulaid was dropped on a 3/8" aircraft cable intermediate Horizontal Life Line suspended by two 3/8" aircraft cables anchored by welded angle posts. The simulaid was attached (tied off) to the HLL using a six-foot adjustable length shock absorbing web lanyard w/pack, and locking snaps at each end. The determination to use one 225 lb. test simulaid with a 1.4 multiplier was based on the widely accepted practice that the multiplier compensates for the damping effect, or absorption, of a falling workers body, and ensures the equipment is tested to maximum capacity.

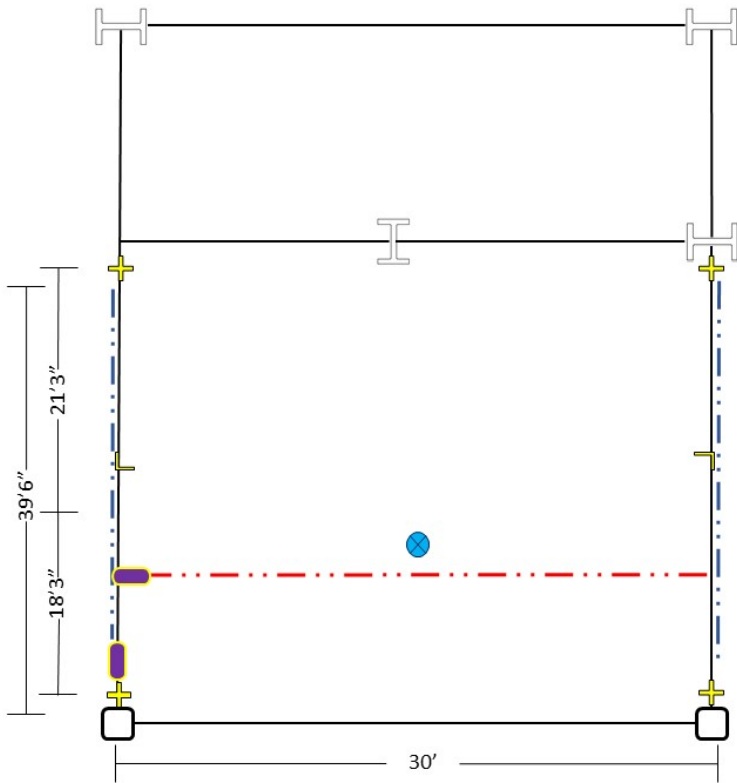
The formula used is as follows:

225 lb Rigid Simulaid x 1.4 (force absorbed by dynamic human body) = 315 lb. Fully clothed / tooled worker.

1.7. Anchorage Configuration:



1.8. Testing configuration:



Legend	
	Angle Posts w/ Kickers
	Intermediate Angle Posts
	225 lb. Test Simulaid
	Dynamometer
	3/8" Aircraft Cable
	3/8" Aircraft Cable Intermediate Line

MSC Safety Solutions Testing Plan
 3/8" aircraft cable intermediate horizontal life
 line suspended by two 3/8" aircraft cables
 anchored by welded angle posts.

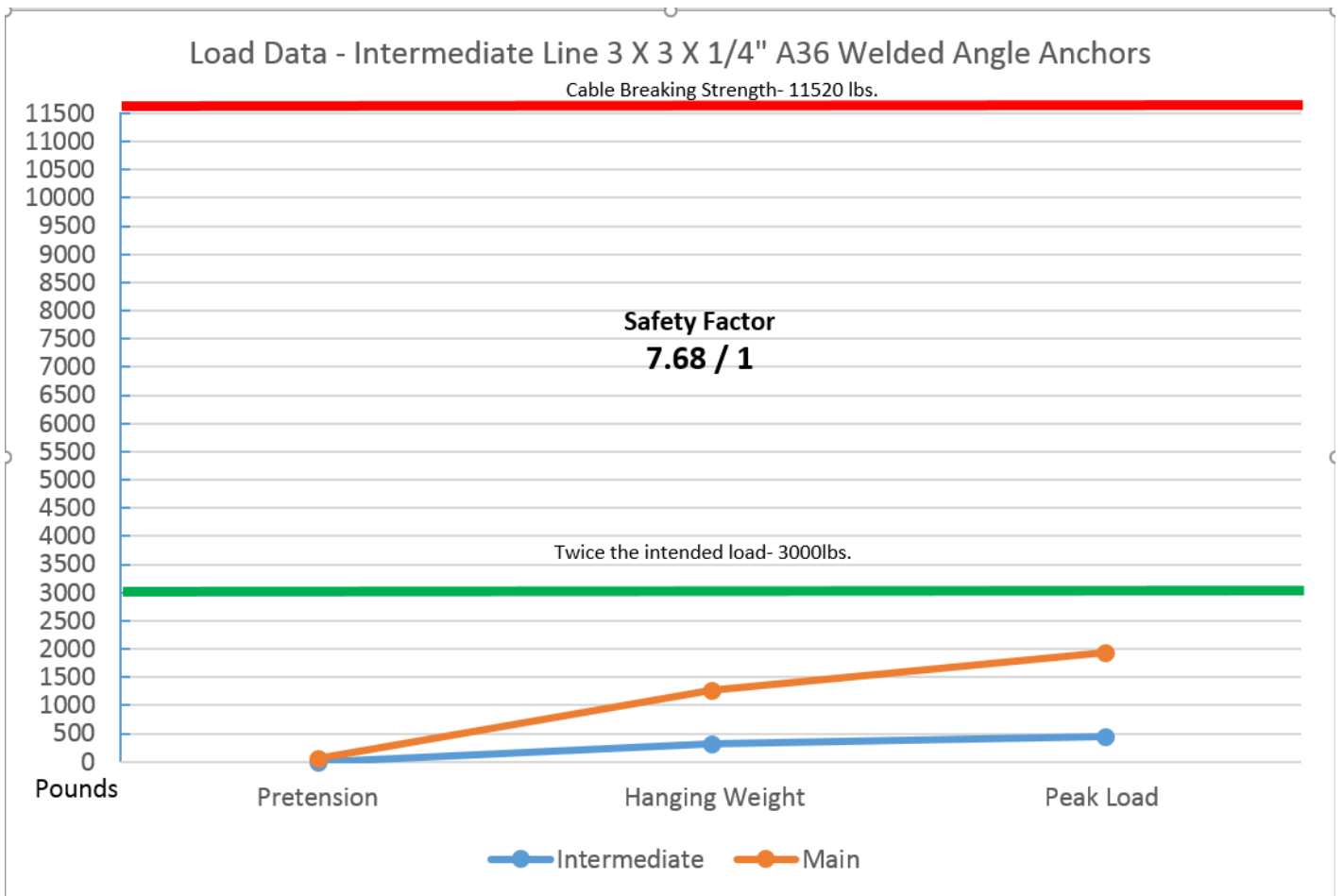


2. Test Observations:

2.1. Fall Metrics

Lanyard Length Pre Test	Lanyard Length Post Test	Total Fall Distance	Free Fall Distance	Deceleration Distance	Damage /distortion to anchorage	Damage /distortion to cable	Initial Sag in Intermediate HLL	HLL Sag Post fall
6' 2 1/2"	10' 2 1/2"	17' 8 1/2"	9' 9"	4'	None	Minor bending	1' 11 1/2"	3' 8"

2.2. Loading Metrics



3. Conclusions:

The results and recommendations presented from this successful drop test (proof test) on the a 3/8" aircraft cable intermediate line, suspended by two HLL 3/8" aircraft cables anchored by welded angle posts safety system, provided invaluable data for the actual loads induced into the system during a fall. All safety system components were examined after the tests and there was no major physical damage or failure other than minor bends in the cables at the anchorage locations where they were wrapped around the anchorage components. The drop tests performed and the data shown above provides documentation for proof tests of the safety systems in question. There are a couple of items to note which make these results conservative too real-life conditions. First, the simulaid does not have the elasticity that a human body can achieve during a fall. This elastic state that a human body exerts during a fall will absorb some of the energy from the safety system and the result would be slightly lower maximum tension values than shown above. It is reasonable to assume:

1. A worker "tied off" using a 6' adjustable length shock absorbing web lanyard, attached to a 3/8" intermediate line, attached to 3/8" HLL anchored by welded angle posts, would not contact the next lower walking/working surface of => 17' 9" in height.
2. If the worker adjusted the lanyard to the shortest length possible (4' 2 1/2") that this system could safely be used when the next lower walking/working surface of => 15' 9" in height.
3. If the span, or line sag in either or both of the lines (main/intermediate) is increased, the worker will fall a greater distance before the fall is arrested. Conversely, if the span and or sag are decreased, the worker's fall arrest distance will decrease as well.

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The information contained within this report is for informational purposes only. Fall arrest systems must be installed, evaluated and used only by a competent person.

4. Photographic Evidence:

Pre - Drop





Post - Drop



